

**GRUBER**  
KEG-ANLAGEN



# INFORMATION AND PRODUCTS

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## MACHINES FOR BOTTLES AND PARTY KEGS FILLING AND CLEANING



Semi automatic bottle- and party keg filler

*Bottle filler, semi- and fully automatic, from 20-800 bottles/h*

Combined bottle- and can filler for your requirements and all customary bottles and party kegs

- » for all customary bottles from 0,33l to 3l as well as 5l party kegs
- » easily adjustable filling quantity

- » freely programmable Siemens CPU control
- » program for CIP (machine cleaning)
- » flow control for exact filling quantity
- » CO<sub>2</sub> rinsing before filling
- » completely made of stainless steel
- » easy operating and cleaning
- » optional accessories
- » very low oxygen uptake



5l tin filling for max. 240 party kegs per hour



*Bottle cleaning, inside and outside, 20-600 bottles/kegs per hour*

Combined bottle and keg cleaning for any demand with a performance of up to 600 bottles per hour

- » for all customary bottles
- » various cleaning programs
- » completely made of stainless steel
- » easy operation
- » optional accessories
- » internal and external cleaning of the bottle



KRT Duo – Bottles and Kegs

## KEG MACHINES SEMI- AND FULLY AUTOMATIC CLEANING AND FILLING



*Semiautomatic keg machines,  
15-50 kegs per hour*

From a simple filling head up to combined filling- and cleaning semi- automats with a capacity up to 50 keg per hour

- » small to middle capacity
- » robust and low-maintenance cleaning and filling heads
- » all customary kegs
- » all one-way kegs
- » all parameters and times adjustable
- » turn-key machines
- » all customary fitting systems
- » freely programmable Siemens CPU control
- » completely made of stainless steel
- » low oxygen uptake during the filling process
- » easy operation and cleaning



BabyKeg 20 Keg/h



MiniKeg 30 Keg/h



Keg-Füller



KombiKeg T Duo  
45 Keg/h



*Fully automatic keg machines  
50-300 kegs per hour*

Our fully automatic filling and cleaning machine with a capacity up to 80 kegs/h in one line offers a quick and low-prize complete solution from filling until paletizing of all customary kegs.

- » all customary kegs
- » all customary fitting systems
- » automatic transport solution with several lines possible
- » integrated or external cleaner
- » welded (shaped tube) frames
- » as well as robust components of stainless steel
- » electrical components exclusively from well-known producers
- » user-friendly control system

- » no electrical components within the wet area
- » use of high quality sealing material
- » execution on highest hygienic level
- » guarantee of high safety standards
- » delivery of machines ready to connect
- » (including test run in our workshop)
- » energy efficient machine construction



## KEG MACHINE PERIPHERALS



Fully automatic peripherals

We also deliver the complete peripherals for your keg-machines.

- » simple pelletizing
- » external cleaner
- » keg-turner
- » capper
- » decapper
- » fitting screwer
- » filled container balance
- » inkjet
- » transport installations
- » conversion S5 to S7 control
- » visualisation
- » external media container
- » special constructions
- » transport technology with evaluation software
- » and much more ...



CIP-Installation (left)  
External keg-cleaner (right)



CIP-Installation (top left)  
Palletizer (top middle)  
loading a fully automatic keg machine  
for 90 keg per hour (top right)

External keg-cleaner (left)  
Two tanks CIP system (middle)

### Keg-machines „Made in Austria“

„Everything from a single source“ – company Alfred Gruber GmbH, located in Eugendorf near Salzburg, is a compact all-round mechanical engineering enterprise for beverage technology.

#### Craft trade with family tradition

The enterprise, founded a 35 years ago by Alfred Gruber sen. is a specialist for individual and high standard solutions made of stainless steel for the brewery and beverage sector.

Within the last years and decades the experience regarding keg machines and installations for filling and cleaning has been developed and adapted to clients requirements continually and will further

be enhanced by innovative measures and adapted to individual clients wishes. An important factor for this success story are the long-term employees, who contribute their know-how and expertise in stainless steel technology.

#### Quality with partnership

The company Elex, which elaborates the programs for the control of the machines, has been a strong partner from the beginning. This close cooperation guarantees a technically optimised interaction of control and machine construction.

#### The product range comprises:

- » Keg machines up to 300 Kegs/h
- » Keg peripherals

- » Keg transponder technology
- » Keg pelettizing
- » Bottle cleaning machines for up to 600 bottles/h
- » Bottle filling machines for up to 900 bottles/h
- » 5 liter party keg filling machines for up to 300Kegs/h
- » 5 liter party keg capping machines for up to 300Kegs/h
- » Micro breweries for up to 200 liters
- » Commissioning and after-sale-service worldwide
- » Extensive stock of spare parts, prompt delivery with international express service
- » free telephon support (even outside the operating times)

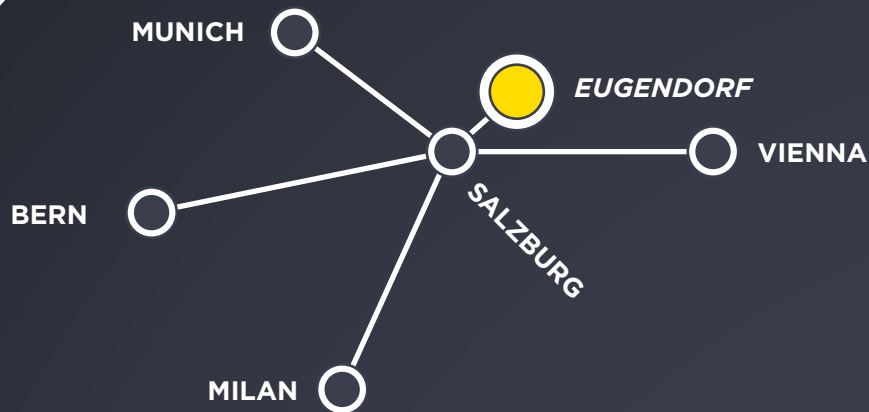
### Good reasons for machines from the Alfred Gruber GmbH

- » **35 years of experience** in building keg machines and stainless steel machinery
- » **customized solutions** for your individual requirements
- » **complete project handling** from a single source
- » **planning and manufacturing** under one roof
- » **quick action** in case of failures

## REFERENCES (EXTRACT)



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**Times of support**  
Monday - Friday  
7 am - 5 pm CET